





## **QUADRA-FIRE**

# **PERFORMANCE**FROM THE BEGINNING



In 1990, the U.S. Environmental Protection Agency (EPA) enacted stringent wood-burning regulations, crippling the more than 500 wood stove manufacturers around the country. But not Quadra-Fire®.

Two years of research and development later, founders Alan Trusler and Dan Henry unveiled their patented "Quad Burn" system. The technology produced powerful and efficient rolling flames so intense, it dawned the inception of the Quadra-Fire name.



#### WHY QUADRA-FIRE

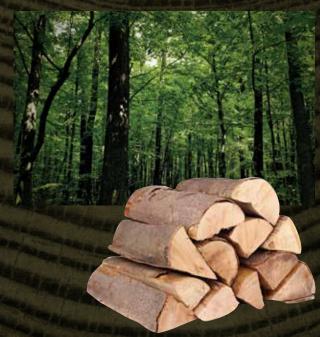
For more than 30 years, Quadra-Fire has put performance and easy operation above all else. Today these ideals are vibrant and alive, blending our past with our present. Quadra-Fire products are proudly built to last by our members.

#### WHY WOOD

IT'S RENEWABLE - Using renewable energy sources is more important than ever and wood is 100 percent renewable. When you burn wood, you are also completing the last step of the natural carbon cycle of trees, resulting in a zero net carbon impact on the environment.

IT'S COST-EFFECTIVE - Heating with wood costs less than heating with electricity, liquid propane or heating oil, especially if you harvest wood yourself.

As the fire ignites, it remains clear: **NOTHING BURNS LIKE A QUAD**.



COVER: DISCOVERY II SHOWN WITH CUSTOM TILE

## QUADRA-FIRE DISCOVER THE POSSIBILITIES

With Quadra-Fire, performance comes standard. Building on its strong legacy, Quadra-Fire creates products with:

#### **PERFORMANCE**

Get maximum heat and a clean burn, with the Quadra-Fire Four-Point Burn System delivering performance that you can see.

#### CONVENIENT

Save space with a wood storage bin that holds one day's worth of wood.

Personalize your stove by choosing between the tiled or solid side panels. Customize the tile panels with any 12" x 12" ceramic tile, or paint the solid black side panel using high temperature paint.

#### **EASY OPERATION**

Eliminate the hassle and save time with Automatic Combustion Control (ACC): simply load the wood, light the fire and walk away.



## **EXCLUSIVE TECHNOLOGIES** Innovative technology is at work in every Quadra-Fire.

These advancements make it possible to burn wood more effectively, efficiently, and with more control.

#### FOUR-POINT BURN SYSTEM

The patented Quadra-Fire Four-Point Burn System produces intense rolling flames. Four combustion cycles extend the heat, enhance the fire and increase efficiency for long-lasting, proven performance.



- **1. PRECISION START-UP**Airflow quickly routes to the heart of the fire.
- 2. SECONDARY BURN
  ZONE Air movement
  helps create rolling
  flames and keeps the
  glass clean.
- 3. TERTIARY BURN ZONE
  Superheated air ignites
  flammable gases rising
  from the wood.

**4. QUATERNARY BURN ZONE** Remaining impurities are burned above the baffle before exiting up the chimney.

#### **AUTOMATIC COMBUSTION CONTROL**

Automatic Combustion Control (ACC) is an advanced heatmanagement technology from Quadra-Fire. ACC feeds the fire with air when it's needed most—for precision start-up and consistent, extended burns.



## A. ACTIVATION CONTROL KNOB

Push back and pull forward to activate start-up airflow.

#### **B. ACC AIR INLET**

Controls start-up airflow to build the fire.

#### C. ACC TIMER

Opens ACC air inlet during start-up for approximately 20 minutes.

**D. BURN RATE CONTROL** Controls the airflow feeding the fire, also controls your comfort.













PERSONALIZE YOUR STOVE
Use any 11-3/4" x 11-3/4" x 3/8" ceramic tile, available at any tile and flooring retailer, or use the solid side panel, which can be painted using a high temperature paint.













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## **ACCESSORIES**



### PERSONALIZE YOUR STOVE

TILE PANELS (DISCOVERY III AND II USE THREE TILES PER SIDE. DISCOVERY I USES TWO TILES PER SIDE)



SOLID PANELS CUSTOMIZE YOUR STOVE BY PAINTING THE SIDE PANELS WITH HIGH TEMPERATURE PAINT (RATED ABOVE 300 DEGREES)

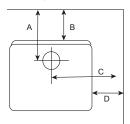


## STOVE COMPARISON

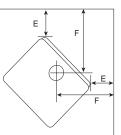
DISCOVERY III	DISCOVERY II	DISCOVERY I			
20.50	38-1/1	32.70			
<b>PEAK BTU/HR OUTPUT</b> <sup>1</sup> <b>»</b> 63,700	PEAK BTU/HR OUTPUT <sup>1</sup> »57,200	<b>PEAK BTU/HR OUTPUT</b> <sup>1</sup> <b>**</b> 44,000			
<b>HEATING CAPACITY</b> <sup>2</sup> <b>»</b> 1,100 - 3,000 sq. ft.	<b>HEATING CAPACITY</b> <sup>2</sup>	<b>HEATING CAPACITY</b> <sup>2</sup>			
MAXIMUM BURN TIME <sup>3</sup> » 12 hrs	MAXIMUM BURN TIME <sup>3</sup> » 10 hrs	MAXIMUM BURN TIME <sup>3</sup> »7 hrs			
EFFICIENCY⁵ »80.2%	EFFICIENCY <sup>5</sup> »79.9%	EFFICIENCY⁵ »78.7%			
EMISSIONS »1.0 g/hr	EMISSIONS  »1.1 g/hr	EMISSIONS »2.1 g/hr			
FIREBOX CAPACITY  »2.3 cu ft	FIREBOX CAPACITY  » 2.0 cu ft	FIREBOX CAPACITY  »1.4 cu ft			
RECOMMENDED LOG LENGTH  » 18" max.	RECOMMENDED LOG LENGTH  »16" max.	RECOMMENDED LOG LENGTH »16" max.			
VIEWING AREA  » 165 sq in	VIEWING AREA  » 165 sq in	VIEWING AREA » 125 sq in			
ACTUAL WEIGHT  »360lb	ACTUAL WEIGHT  » 339lb	ACTUAL WEIGHT » 285lb			

CLEARANCES TO COMBUSTIBLES									
DISCOVERY SERIES		Α	В	С	D	Е	F	G	
Discovery III	Single Wall Pipe	18-1/2"	11-3/4"	27-1/2"	14-1/2"	10"	20-1/2"	53-1/2"	
	Double Wall Pipe	12"	5-1/4"	27-1/2"	14-1/2"	10"	20-1/2"	53-1/2"	
Discovery II	Single Wall Pipe	18-1/4"	11-3/4"	28-1/2"	16"	8"	20"	48"	
	Double Wall Pipe	13-1/2"	6-1/2"	25"	13"	6-1/2"	18-1/2"	48"	
Discovery I	Single Wall Pipe	18"	11"	24-1/2"	13"	8-1/2"	20"	56"	
	Double Wall Pipe	11-3/4"	5-3/4"	23"	10-1/2"	7-1/2"	19"	43"	

#### Backwall / Sidewall

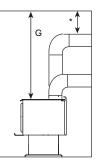


#### Corner Installation



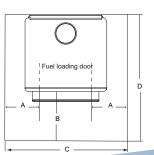
#### Stove to Ceiling Clearance

\*Follow pipe manufacturer's clearances as required

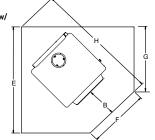


HEARTH PROTECTION												
	Hearthpad Type	Α	В	С	D	E	F	G	Н	I	J	К
Discovery III	Type I	8"	16"	31-5/8"	41"	56-3/8"	27-3/8"	37"	66"	56-3/8"	37"	66"
Discovery II	Type I	8"	16"	31-5/8"	39"	51"	31-5/8"	31-3/4"	58-1/2"	52-1/2"	33-1/4"	60-5/8"
Discovery I	Type I	8"	16"	29-5/8"	39"	50-5/8"	25-3/8"	32-7/8"	59-1/4"	51-7/8"	33-7/8"	60-5/8"

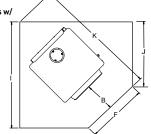
#### Standard Dimensions

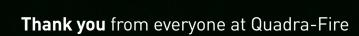


Corner Dimensions w/ Double Wall Pipe



Corner Dimensions w/ Single Wall Pipe T





#### Available From:



NOTHING BURNS LIKE A QUAD

www.quadrafire.com | 800-926-4356

#### Limited Lifetime Warranty<sup>4</sup>

The strongest in the industry, Quadra-Fire provides a limited lifetime warranty on the most important aspects: firebox and heat exchanger.

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youtube.com/QuadraFirePower

1: BTU: First hour output uses high burn efficiency number. BTU will vary depending on the type of fuel used and moisture content of the fuel. 2: Heating capacity (in square feet) is a guideline only and may differ due to climate, building construction and condition, amount and quality of insulation, location of the heater, and air movement in the room. 3: Actual burn times will vary based on how the appliance is operated, load size, moisture content and type of wood used, chimney height and installation 4: For full warranty details go to www.quadrafire.com.
5: Weighted average LHV llow heating valuel efficency.

IMPORTANT - READ BEFORE YOU INSTALL! - Refer to the Owner/Installation Manual for complete clearance requirements and specifications. The images and descriptions in this brochure are provided to assist you in product selection only.

Quadra-Fire is a registered trademark of Hearth & Home Technologies. Product specifications and pricing subject to change without notice.

Fireplace, stove and insert surfaces get extremely HOT and can cause burns if touched. Keep a safe distance away. To learn more visit www.quadrafire.com/fireplacesafety